



Rope And Marine Services Limited

31, Yorkshire Road, London E14 7LR.

Telephone 020 7790 2261 Fax 0207 790 2750

Quality Assurance

- 1.1 Rope and Marine Services Ltd is a full member of the Lifting Equipment Engineers Association (L.E.E.A) of Great Britain. All members are subject to regular audits carried out by independent inspectors.
- 1.2 As members of the L.E.E.A of Great Britain, it is company policy to abide by the L.E.E.A code of practice and the L.E.E.A code of practice for the safe use of lifting equipment (C.O.P.S.U.L.E)

1.3 Documents attached :-

Quality Assurance Policy Statement	- 1 page
Quality Manual (Cover and Works Instructions)	- 2 pages
L.E.E.A. Certificate	- 1 page
BSI Certificate	- 1 page
ACHILLES Certificate	- 1 page
Construction Health and Safety Group	- 1 page

MEMBERSHIPS

Lifting Equipment Engineers Association
Achilles – Utilities Vendor Database Reg 87931
Federation of Crafts & Commerce
British Standards Institute
Docklands Business Club
London Chamber of Commerce
Construction Health & Safety Group



Quality Assurance Policy Statement

1. The declared policy of the company shall be to document and maintain a quality assurance system which adheres to the requirements of BS EN ISO 9001: 2008 for the procurement and supply of Hoists, Lifting gear and accessories, including bespoke design and manufacture, together with the issue of relevant examination and test certificates.
2. This system shall be capable of producing objective evidence that all lifting gear and its associated services, whether supplied manufactured, repaired or tested by the Company, or produced from sub-contractors, shall comply with the relevant statutes, and conform fully to the specified requirements.
3. The company shall ensure that all essential inspection requirements are clearly determined and satisfied throughout all phases of manufacture, final inspection and test.
4. The systems procedures, work instructions and codes of practice contained in or referred to in the quality manual are mandatory and binding upon all employees of the Company.
5. The Company shall also grant access to the purchaser or to his representative at all reasonable times, by prior appointment, to enable him to satisfy himself that the above standards are being met.
6. Rope and Marine Services Ltd is a full members of the Lifting Equipment Engineers Association (L.E.E.A) of Great Britain. All members are subject to regular audits, it is therefore company policy to abide by the L.E.E.A code of practice and the L.E.E.A code of practice for the safe use of lifting equipment (C.O.P.S.U.L.E).
7. All employees of the Company shall be made fully aware of this policy statement.

Name:	N.J.Edwards
Position:	Managing Director
Signature:	<i>N.J.Edwards.</i>
Date:	1 st January 2015



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LIFTING GEAR QUALITY MANUAL

This manual is the property of

ROPE & MARINE SERVICES LTD

Quality Manual – Rope and Marine Services Ltd

Work Instructions – Safe Systems of Work

Work Instructions

Subject Matter

W.I. - No.1	Inspection / Testing Procedure - Manual Chain Blocks
W.I. - No.2	Inspection / Testing Procedure - Chain Lever Hoists
W.I. - No.3	Inspection / Testing Procedure - Tirfor Winches
W.I. - No.4	Inspection / Testing Procedure - Runway / Beam Trolleys
W.I. - No.5	Inspection / Testing Procedure - Chain sling Assemblies
W.I. - No.6	Inspection / Testing Procedure - Wire Rope Slings
W.I. - No.7	Inspection / Testing Procedure - Drop Forged Items
W.I. - No.8	Inspection / Testing Procedure - Elect & Pneumatic Chain Hoists
W.I. - No.9	Inspection / Testing Procedure - Elect & Pneumatic Wire Rope Hoists
W.I. - No.10	Inspection / Testing Procedure - Crane Bottom Blocks
W.I. - No.11	Inspection / Testing Procedure - Wire Rope Blocks
W.I. - No.12	Inspection / Testing Procedure - Lifting Beams
W.I. - No.13	Inspection / Testing Procedure - Fabrications designed for lifting purposes
W.I. - No.14	Inspection / Testing Procedure - Hydraulic Jacking Equipment
W.I. - No.15	Inspection / Testing Procedure - Container Slings & Shackles
W.I. - No.16	Inspection Procedure - Containers
W.I. - No.17	Testing Procedure - Containers
W.I. - No.18	Procedure for Measuring & Handling Wire Ropes
W.I. - No.19	Procedure for the use of Talurit Presses
W.I. - No.20	Procedure for fitting white metal sockets to Wire Ropes
W.I. - No.21	Procedure for applying seizings to Wire Rope
W.I. - No.22	Procedure for fitting Wire Ropes to Winch Drums
W.I. - No.23	Formula for calculating the Capacity of Reels ofr Drums
W.I. - No.24	Procedure for the Tensile Testing of Slings
W.I. - No.25	Procedure for the use of Tensile testing Machines for Destruction purposes
W.I. - No.26	Non Destructive Testing Procedure for M.P.I. inspection
W.I. - No.27	Non Destructive Testing Procedure for D.P.I. inspection
W.I. - No.30	Procedure for the Manufacture of Flat Webbing Slings
W.I. - No.29	Procedure for Calibrating Jacking Equipment & Load Indicators
W.I. - No.30	Procedure for Controlling Non-Conforming Products, Recording Rejected Items and Analysing Supplier Performance
W.I. - No.31	Procedure for Loading / Off Loading Incoming / Outgoing Goods

Assessment carried out by	Neal Edwards	Date of Assessment	01.01.15
Signed	Neal Edwards	Date of Assessment Review	01.01.16