

TIGRIP®

Crane weigher Mod. TKE/TKI



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1 GENERAL INFORMATION

1.1 INTRODUCTION

All users must read these operating instructions carefully prior to the initial operation. These instructions are intended to acquaint the user with the weighing system and enable him to use it to the full extent of its intended capabilities.

The operating instructions contain important information on how to operate the weighing system in a safe, correct and economic way. Acting in accordance with these instructions, helps to avoid accidents, reduce repair costs and downtime and to increase the reliability and lifetime of the product. The operating instructions and the accident prevention act is valid for the respective country and area where the product is used. And also the commonly accepted regulations for safe and professional work must be adhered to. The user is responsible for the proper and professional instruction of the operating personnel.

1.1.1 Symbols

Please find below the symbols in the manual which recall the operator's attention, in regards to the various danger levels. The danger levels will be subdivided in four classes of importance:



DANGER !!



Concept or procedure which, if not carried out accurately, causes the danger or harsh personal injuries in case of accident.



CAREFUL !!



Concept or procedure which, if not carried out accurately, can cause harsh personal injuries or damages to the instrument in case of accident.



CAUTION !!



Concept or procedure which, if not carried out accurately, can cause damages to the instrument or materials, or adjacent to it, in case of accident.



WARNING: Important information or procedure which advises the operator regarding the optimal use of the system and on all the connected work modes.

Besides the symbols of the four different danger levels, other symbols used, will be shown:

- in the manual to recall the attention of the reader;
- on the instrument to recall the attention of the user.



Declaration of Conformity.



Identifies the Class Of Precision defined by the OIML to represent 3000 divisions

“TECH.MAN.REF.”

Means that an advanced function is being described (therefore for the technical personnel) which will be further explained in the corresponding technical manual.



The crossed-out wheeled bin on the product means that at the product end of life, it must be taken to separate collection or to the reseller when a new equivalent type of equipment is purchased. The adequate differentiated refuse collection in having the product recycled helps to

avoid possible negative effects on the environment and health and supports the recycling of the materials of which the equipment is made. The unlawful disposal of the product by the user will entail fines foreseen by the current regulations.



It is forbidden to halt or transit under suspended load.

1.1.2 General Instructions

The warnings shown in this manual recall the ATTENTION OF THE OPERATOR in regards to information or procedures which advise the best use of the equipment in order to:

- work safely;
- lengthen the duration and functionality;
- avoid the damages or loss of the programming;
- optimise the work by taking into account the metric and safety norms in force in the country where it is used;



The crane scale is to be considered a scale, and therefore should only be used as a weighing instrument. Therefore any improper use, or different than what is foreseen in this manual, will relieve the Manufacturer of all responsibilities in case of damages, direct or indirect, caused to people or things.

For the indications and warnings for working in safety conditions see the “GENERAL SAFETY NORMS” section.

1.1.3 Typical CE conformity declaration



**DICHIARAZIONE DI CONFORMITA'
DECLARATION OF CONFORMITY
KONFORMITÄTSERKLÄRUNG
DÉCLARATION DE CONFORMITÉ
DECLARACIÓN DE CONFORMIDAD**

Fabbricante: Manufacturer: Hersteller: Fabricant: Fabricante:	Columbus McKinnon
Dinamometro elettronico modello: Electronic crane scale model: Electronische Kranwaage Modell: Dynamomètre électronique modèle: Gancho pesador electrónico modelo:	TKE TKI
Anno di costruzione: Manufacturing year: Herstellungsjahr: Année de fabrication: Año de construcción:	
Numero di serie: Serial number: Seriennummer: Numéro de série: Número de serie:	

E' conforme alle direttive:

-Conforms to the directives: / Konform mit folgenden richtlinien ist: / Est conforme aux directives: / Es conforme a las directivas:

2004/108/CE - Compatibilità Elettromagnetica

-Electromagnetic Compatibility / Elektromagnetische Kompatibilität /

-Con riferimento alle norme armonizzate:

-With reference to these harmonised norms: / Mit Bezug auf die Normen: / En référence aux normes harmonisées: / Con referencia a las normas armonizadas:

(CEI EN 61000-6-2 / 2006 ; CEI EN 61000-6-4 / 2007 ; CEI EN 61326-1 / 2007 ; CEI EN 55011 / 2009)

UNI EN 13155 / 2009 ; UNI EN 13889)

2006/42/CE - Macchine

-Machines / Maschinen / Machines / Máquinas

Dichiara inoltre che:

Declares also that: / Der Hersteller erklärt außerdem, dass: / Déclare également que: / Declara también que:

-La persona autorizzata a costituire il fascicolo tecnico presso la sede del fabbricante è la Direzione Tecnica.

The person authorised to compose the technical file at the premises of the manufacturer is the Technical Management. / Die autorisierte Person, die die technischen Dokumente im Firmensitz des Herstellers verwaltet, ist das technische Management. / La personne autorisée à constituer le dossier technique chez la siège du fabricant est le directeur technique. / La persona autorizada a constituir el expediente técnico en la sede del fabricante es la Dirección Técnica.

Data/Date/Datum	Firma/Signature/Unterschrift
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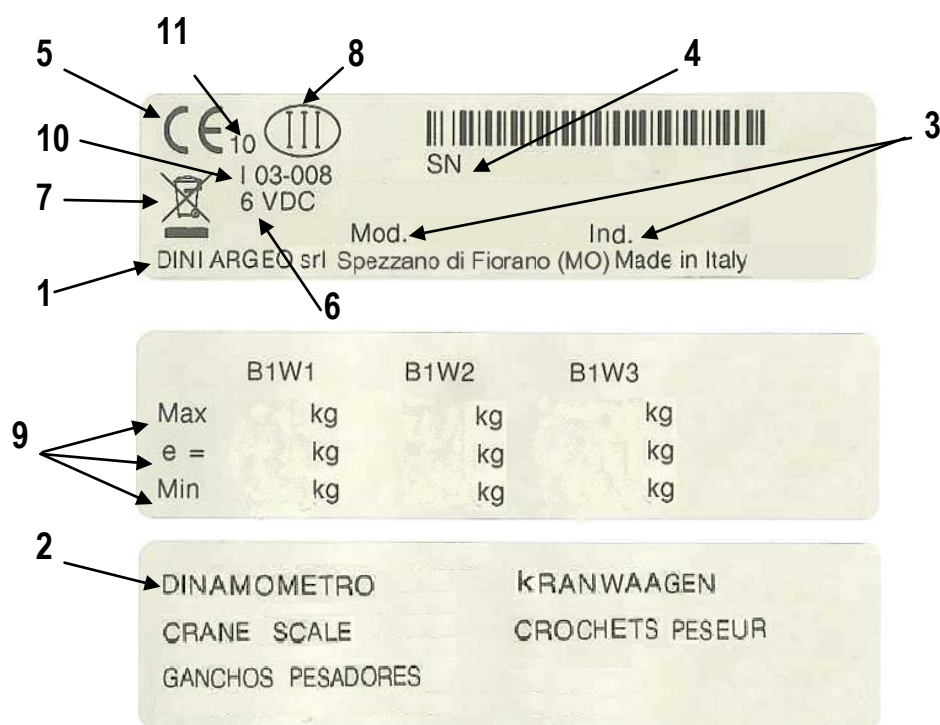
1.1.4 Markings

On the equipment, in relation to the allowed use, one will find a label on which there are shown the metrological and technical information as well as the relative CE marking of the instrument.



For no reason the data or closing and legalisation seals on the instrument's plate, must be modified or removed. In case of tampering or removal of this information, the warranty of the instrument ceases, and the manufacturing company is released from any eventual damage, direct or indirect, caused to people or to things.
THE LABELS ARE OF THE ADHESIVE TYPE, WHICH DETACH THEMSELVES WHEN DESTROYED.

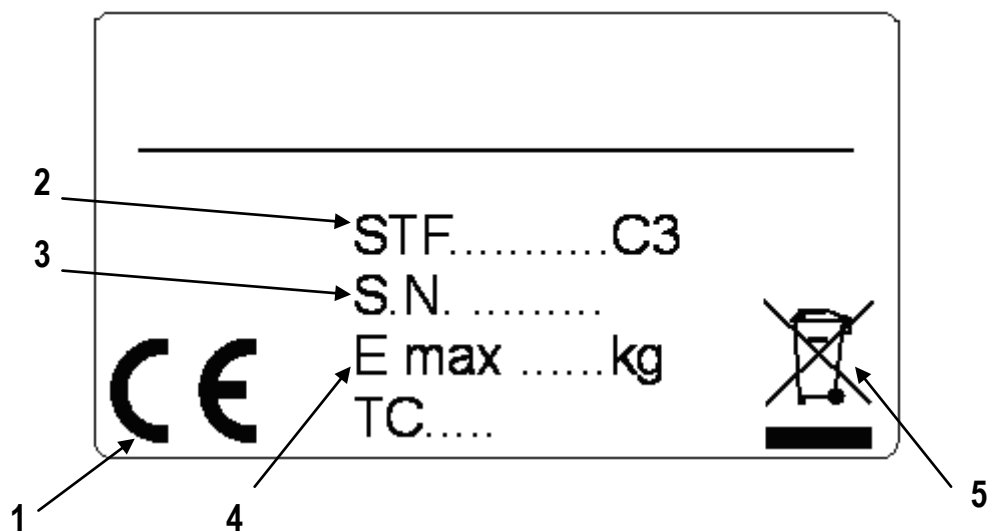
Markings for devices suitable for internal use (multi-range):



In which:

- 1 Company name and fabrication status
- 2 Name of the machine
- 3 Name of the machine model and the type of installed electronic device
- 4 Serial Number (sn)
- 5 CE Markings
- 6 Power supply voltage
- 7 Symbol of the dumpster: indicates that at the end of its useful life the product must be disposed in the appropriate waste collection bins
- 8 Instrument's precision class
- 9 Measuring field:
 - Max= maximum capacity or full range of the instrument;
 - Min= minimum weigh. Weighing accuracy is not guaranteed below this value;
 - e= division value
- 10 Space reserved for the CE type approval certificate number
- 11 Building year of the machine

Markings on the load cell:



In which:

- 1 CE marking
- 2 Name of the series or model of the load cell
- 3 Serial number (sn)
- 4 Maximum useful load (maximum capacity)
- 5 With the issuing of the July 22nd, 2005 nr. 151 decree-law, relative to the European Directive 2002/96/EC in regards to the Waste Electrical and Electronic Equipment (known as WEEE), the relative manufacturers are called to intervene and manage the life cycle end of their introduced products. All the WEEE products must have impressed an easily visible and undeletable crossed-out dumpster. Therefore the manufacturers must offer all the instruments necessary for a correct disposal of this equipment.

1.1.5 Directives and reference norms

List of the EC directives taken into reference:

- 2009/23/EC (Non automatic weighing instruments)
- 2004/108/EC (Electromagnetic compatibility)
- 2006/95/EC (Low Voltage)
- 2006/42/EC (Machines)
- 1999/5/EC (Radio equipment); only the TKI version
- 2002/95/EC ; 2003/118/EC ; 2002/96/EC (RoHS and WEEE)

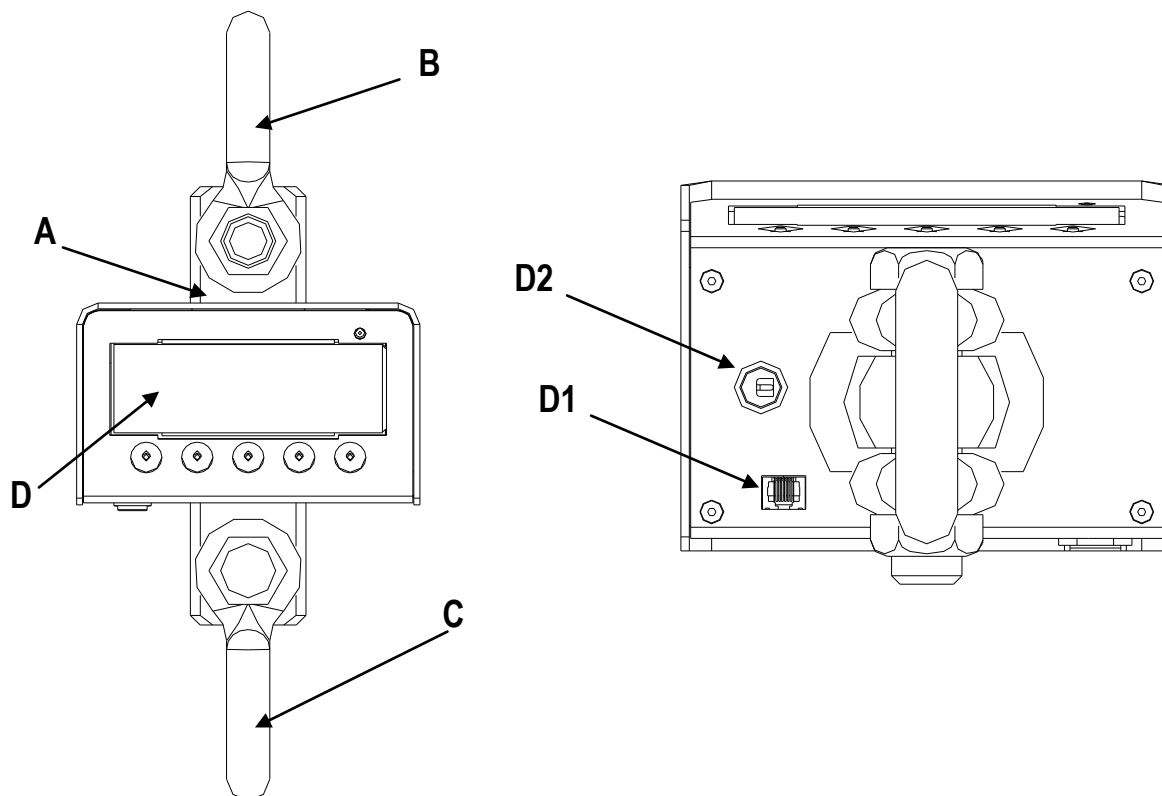
List of norms or other documents taken into reference:

- FEM1.001
- UNI EN 13155/2009
- UNI EN 13889
- CEI EN 61000-6-2 / 2006
- CEI EN 61000-6-4 / 2007
- CEI EN 61326-1 / 2007
- CEI EN 55011 / 2009
- 1999/519/EC recommendation (only the TKI version)
- ETSI EN 301489-3 1.4.1 version (only the TKI version)
- ETSI EN 300220-2 2.1.1 version (only the TKI version)

1.2 TECHNICAL FEATURES OF THE WEIGHING SYSTEM

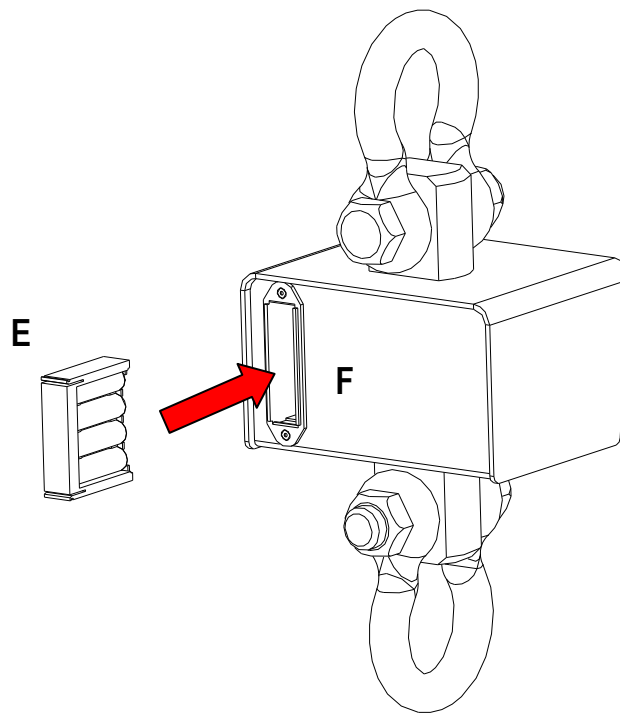
1.2.1 Main components

The crane weigher is an electronic weighing device. In order to better understand this product, please find below the main components which are part of this machinery.



- A:** body in which there is the tension load cell;
- B:** shackle for connection between the lifting device hook and the load cell;
- C:** shackle for connection between the load cell and the load-gripping devices;
- D:** electronic device for converting the signal coming from the transducer into a weight unit, with measurement display, and command and adjustment systems;
- D1:** standard RJ 45 connector for RS232 serial connection to eventual external devices;
- D2:** hole predisposed for the outlet of the antenna (in the TKI version);

In the crane scale, the electrical power supply is supplied through 4 AA batteries, to be inserted in the appropriate battery box.

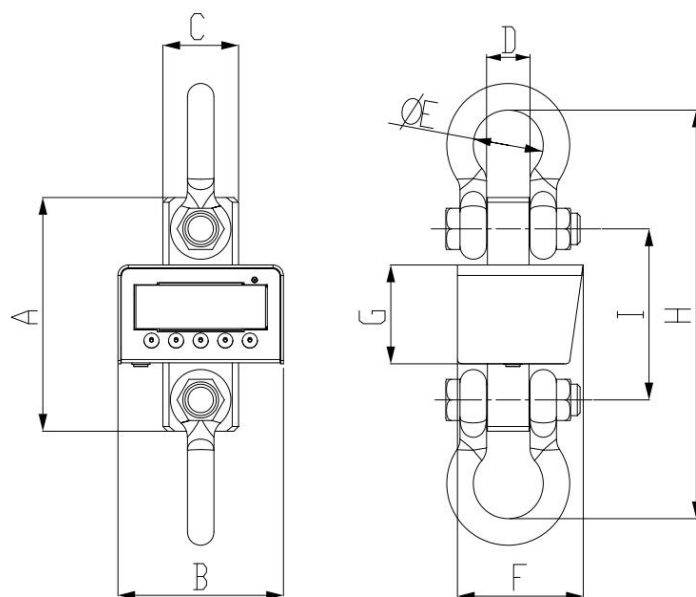


E: represents the battery box and the relative direction for its insertion inside the crane weigher.

F: represents the insertion hole in which one should insert the battery box. The hole is placed on the rear of the machine.

For further details on the battery box and their features, see section “CRANE WEIGHER BATTERIES: INSTRUCTIONS AND REPLACEMENT”.

1.2.2 Crane weigher dimensions

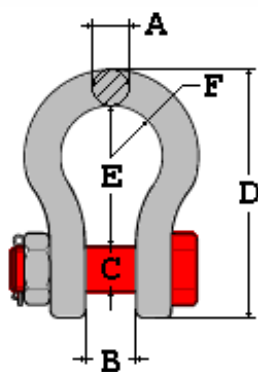


DIMENSIONS EXPRESSED IN mm

MODELL	A	B	C	D	E	F	G	H	I
TKE/TKI 1,5	193	175	49	24	44	133	104	330	153
TKE/TKI 6,0	226	175	59	37	58	133	104	363	170
TKE/TKI 9,5	246	175	80	46	74	133	104	430	180

1.2.3 Shackle dimensions with nut and split pin

Along with the crane weigher, 2 lifting shackles are supplied. The fitted shackles have the following characteristics:



MODELL	KAPAZITÄT [t]	A [mm]	A [inch]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	c.s	GEWICHT [kg]
TKE/TKI 1,5	2	13	1/2	21	16	84	48	17,5	6	0,36
TKE/TKI 6,0	6,5	22	7/8	37	25	146	84,5	29	6	1,87
TKE/TKI 9,5	9,5	28	1 1/8	46	33	185	108	37	6	3,58

MATERIAL
PIN

Bonified 6-degree highly resistant steel
RAL 3001 red pin with metric threading

1.2.4 Features

ACCURACY	+/- 0.03% of full scale
PROTECTION DEGREE	IP 40
POWER SUPPLY	Power supply through 4 AA batteries, also rechargeable, about 40-hour autonomy (without radio frequency communication);
LOW BATTERY WARNING	"Low bat" shown on the display.
DISPLAY	6-digit, LCD type, 25-mm high digits and backlit.
STATUS INDICATORS	20 multifunction symbols on the LCD display.
KEYBOARD	Water resistant key polycarbonate membrane with tactile feedback.
AUTO POWER OFF	Adjustable from 1 to 255 minutes of no use, disinsertable.
MEASUREMENT UNIT AVAILABLE IN CALIBRATION PHASE	g= grams, kg= kilograms, t= tons, Lb= pounds
CASE	Oven fired painted.
I/O SECTION	- 1 RS232/TTL input/output - 1 RS232 input/output for connection to PC/PLC,
OPTIONS	WIFI Module, Bluetooth, RF radio

1.2.5 Environmental operating features

OPERATING TEMPERATURE	From -10 to +40°C.
RELATIVE HUMIDITY	From 10 to 85 % without condensation

1.2.6 Remote control: keys and commands

Along with the crane weigher, an infrared remote control is supplied with which it is possible to repeat the keyboard functions. Alternatively it is possible to have a 6-key radio remote control.

The type of remote control to be used must be selected in the Setup environment, in the << **ir.ConF** >> step.

ATTENTION: Infrared remote controls are for internal use only.



Do not press the keys with hard and/or pointed objects; only use fingers.

The configuration instructions are described in section “FUNCTIONING WITH REMOTE CONTROL”.

1.2.7 Radio module features

The version with the radio module allows for communicating in radio frequency with external devices (PC, printer or weight repeater); it is fitted with two multipoint radio frequency modules; one is installed on the scale and the other on the remote unit.

The multi channel radio module functions in a frequency band, without need for a license.

WORK FREQUENCY	From 868 to 870 MHz
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1.3 GENERAL SAFETY NORMS

The user must respect the manufacturer's recommendations for the crane weigher; one must respect the instructions requested by the manufacturer of the lifting device, and those highlighted in the eventual safety data sheet of the product which must be weighed.

1.3.1 Laws and national norms

Before putting into service and while using it, the user must ascertain that all norms in force in the country, where the instrument is used in regards to “safety and prevention of casualties” and “metrology”, are respected.

It is also important to take into account and respect the laws and guidelines of the Bodies assigned to the safety control of the country of use.

1.3.2 General warnings

	DO NOT exceed the nominal capacity of the crane, of the scale or of any support element of the load fixed onto the scale.
	Use the scale EXCLUSIVELY for the lifting and the weighing of suspended loads and for TENSION measurements.
	<u>Do not stand or pass under a suspended load</u>
	Suspended loads which may cause applied torsion stresses MUST be hung with flexible or swivelling bindings.
	Carefully respect all the safety measurements established by the manufacturer of the crane weigher scale, which are shown in the instruction manual.
	It is forbidden to exceed the nominal capacity of the crane, the scale, or any support element of the load that is fixed onto the scale.
	The crane weigher is to be considered a scale, and therefore <u>use should be limited to only weighing needs</u>. Therefore any improper use or use that is different than what is foreseen, will relieve the Manufacturer from all responsibilities in case of damages caused to people or things.

	Entrust the installation, set-up, maintenance, operations only to trained personnel. Entrust the execution of maintenance operations only to trained personnel in security controls for lifting devices.
	Remove the scale at the end of the weighing operation.
	DO NOT spill liquid on the instrument.



The crane weigher is to be considered like an actual scale, and therefore it must be used only as a weighing instrument. The scale is not designed for cargo handling. Therefore, an improper or different use than what is foreseen in this manual, will release the Manufacturer from all responsibilities in case of damages caused to people or things.

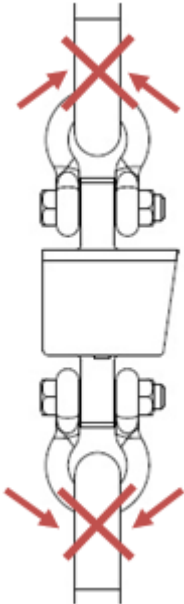
1.3.3 Organisational measures of the user company

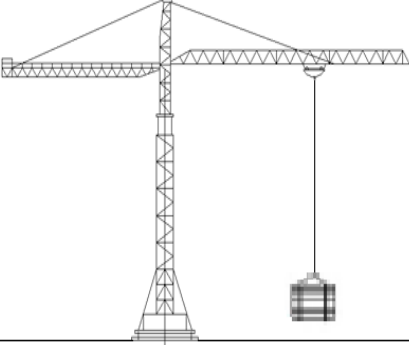
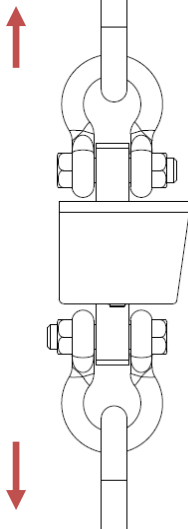
- Respect the safety measures established by the manufacturer of the crane weigher, the manufacturer of the lifting device, and eventually of the safety board of the product to be weighed.
- The electronic crane scale must be used only for the foreseen purposes.
- Entrust the use of the instrument only to expert and trained people, also with experience in using the lifting equipment.
- Entrust the execution of installation, putting into function, maintenance, and repair operations only to specialised personnel (section "MAINTENANCE AND VERIFICATIONS").
- Make sure that the user manual is always available where the scale is used.
- Carefully read and apply what described in the section "POWER SUPPLY – START-UP – SWITCH-OFF".
- The nominal capacity of the scale must be equal or greater than the crane. If the nominal capacity of the scale is greater than the maximum capacity of the crane, make sure that loads, which are greater than the maximum capacity of the crane or of any support element of the load, are lifted.
- Use only original spare parts.
- Do not remove or replace shackles and hooks supplied.
- All the indicator connections must be made respecting the norms applied in the installation zone and environment.
- Periodic verification with registry.
- The electronic crane scale must be submitted to regular maintenance and repair interventions (see section "MAINTENANCE AND VERIFICATIONS").
- File the test result and conserve it in the test register.
- When one notices anomalies while using the electronic crane scale, IMMEDIATELY stop all operations and do not reuse the instrument until the instrument has been submitted to specific controls by specialised and authorised personnel.

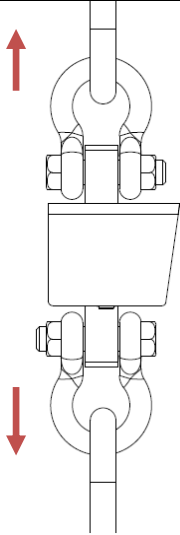
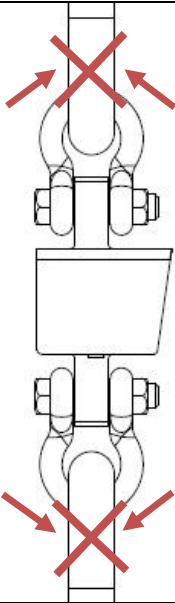


Incorrect use, but reasonably foreseeable, by untrained people entails a non acceptable residual risk.

1.3.4 Indications and warnings regarding the crane weigher

	It is strictly FORBIDDEN for non authorised personnel to enter in the operating zone.
	It is strictly FORBIDDEN to use the crane weigher with other shackles and hooks than those supplied.
	It is strictly FORBIDDEN to walk or halt below or near suspended loads.
	It is strictly FORBIDDEN to exceed the nominal capacity of the crane, the scale or of any load support element fixed to the scale.
	It is strictly FORBIDDEN to lift loads exceeding the maximum capacity of the crane weigher, which is shown on the sides of the instrument.

	The crane scale is to be considered a scale, for all purposes, and therefore should only be used as a weighing instrument.
	Monitor the lifting of the load. During lifting, pay attention to the movement of the load. Lift the load the least distance to do the weighing.
	Use the scale EXCLUSIVELY for lifting and weighing the suspended loads and for TENSION measurements.
	Place the crane so that the load is lifted vertically.
	Place the load without causing knocks using a low speed of the crane.

	Once the load harnessing operation is done, move away, and make sure that the load is well balanced lifting it up a few centimetres from the ground.
	Use structures with single hitch elements which allow a correct alignment of the scale.
	Do not use structures with single hitch large-sized elements which could block the correct alignment near the hitch point.
	Suspended loads which can cause applied torsion stresses MUST be hung with flexible or swivelling bindings.
	It is FORBIDDEN to make oblique moves and rotations on the load



Carefully read and apply what described in section “POWER SUPPLY – START-UP – SWITCH-OFF”.



Periodically check the integrity of all the scale parts (see section “MAINTENANCE AND VERIFICATIONS”).



Any maintenance, repair, or cleaning operations must be made with the electronic crane scale turned off (see section “MAINTENANCE AND VERIFICATIONS”).



Use the DPI prescribed by the manufacturer of the lifting system and eventually those highlighted in the safety data sheet of the weighing article (helmet, accident-prevention shoes, etc.).

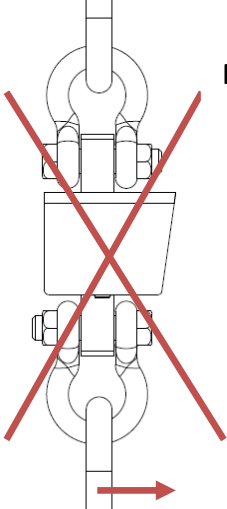


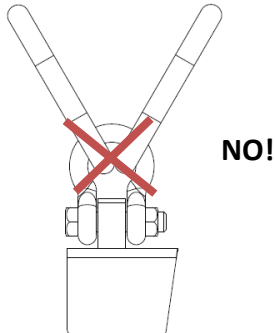
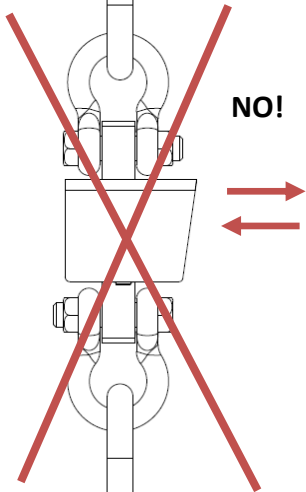
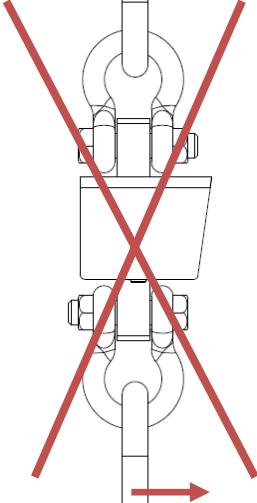
DANGER !!

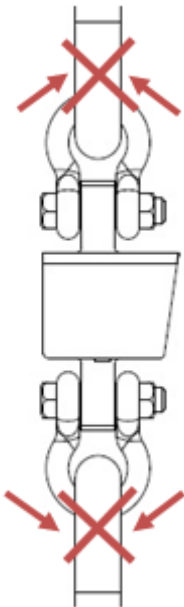


The nominal capacity of the electronic crane scale must not be lower than the maximum capacity of the lifting device.

1.3.5 Indications and bans for working in safe conditions

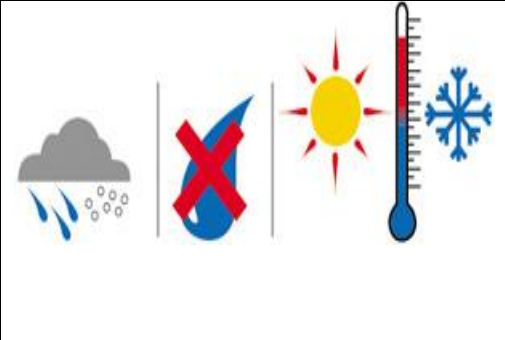
	It is FORBIDDEN to use the equipment for lifting or transporting people.
	It is FORBIDDEN pull or drag loads, apply only vertical stress
	Do NOT exceed the rated capacity of the crane, scale or any bearing element attached to the scale.
	DO NOT swing the load by pushing it or putting it beyond the work area of the lifting device.

 NO!	DO NOT use multiple attachment points.
 NO!	DO NOT push, nor pull the load or the loaded scale.
 NO!	DO NOT pull the hook from the side.
	It is FORBIDDEN to use the device for weighing radioactive materials or melted masses
	DO NOT stretch obliquely the load.

	It is FORBIDDEN to make any changes to the scale
	DO NOT PASS BELOW THE LOAD
	It is FORBIDDEN to use other shackles or hooks than those supplied
	DO NOT spill liquid on the instrument.
	DO NOT use solvents or industrial chemicals for cleaning the instrument

1.3.6 Environmental conditions

	DO NOT install in an area with risk of explosion
	DO NOT expose the instrument to direct sunlight or near sources of heat
	DO NOT expose the instrument to strong magnetic or electrical fields.
	DO NOT install the instrument in an environment at risk of corrosion
	It is FORBIDDEN to use the device beyond the temperature range from -10 ° C to +40 ° C
	It is FORBIDDEN to use the device outdoors or in very humid environments

	Protect the electronic crane scale from the high humidity, vapours, liquids or powders. If the electronic crane scale is installed in a much warmer environment than it was before, it can form an undesired condensation (condensation of humid air on the device). In this case, turn off the electronic crane scale and wait until it adapts to the temperature of the environment (approximately 2 hours)
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2 USER MANUAL

2.1 USER

2.1.1 Important features

The staff assigned to the crane weigher and all activities related to it must:

- Have appropriate physical and mental characteristics;
- Be an expert or have sufficient knowledge on lifting equipment and be trained in the proper use of scales;
- Be familiar with the requirements of labour protection and accident prevention in the field;
- Be able to evaluate the safety condition of the lifting equipment;
- Understand the safety signs on the machine, the warnings and the messages highlighted in the manual of the instrument, even if he does not have a good command of the language in which the crane operates;
- Be able to make oneself understood in the workplace.

2.1.2 Location

The operator of lifting equipment, which was installed on the crane scale, must not only respect the safety conditions but is also responsible for accidents that may occur around the machine.

Therefore, the operator must place himself in a working position which is safe for people, things, and vehicles in the workplace. In particular, the operator must:

- Be very careful to never position below the load or in positions which could be dangerous if there was a rupture of an accessory of lifting equipment;
- Always have a good visibility of the load and eventual personnel nearby;
- Evacuate the people and things from the work area;

2.1.3 Clothing and equipment

The personnel must wear clothing and be fitted with personal protective equipment required for the lifting vehicle used (helmets, protective gloves, safety shoes, etc..)

2.2 DESCRIPTION OF THE MACHINES AND CONTROLS

2.2.1 Power supply – Start-up – Switch-off

The instrument is supplied by 4 AA type batteries, to put in the battery box.

TO TURN ON the instrument press the **C** key until the indicator turns on; then release.

The display shows in sequence:

XX.YY is the installed software version.

bt XXX in which XXX is a number from 0 to 100 which indicates the battery level.

The indicator has an “auto zero at start-up” function: in other words it means that if at start-up a weight within +/- 10% of the capacity is detected, it will be zeroed; if the weight is not within this tolerance, with a non approved instrument the display shows the present weight after a few instants, while with an approved instrument “ZEro” is shown continuously on the display, until the weight does not re-enter within this tolerance; the auto zero function at start-up may be disabled in the set-up environment (only with non approved instrument); see **SEtuP >> ConFiG >> PArAM. >> Auto-0** parameter (**TECH.MAN.REF.**).

By pressing the **ZERO** key for an instant while the version is shown in the display, the indicator will show the following in this order:

CLoCk if there is the optional board with date and time.

XX.YY in which XX indicates the instrument type, YY indicates the metrological software version.

XX.YY.ZZ is the installed software version.

XXXXXX is the name of the installed software.

bt XXX in which XXX is a number from 0 to 100 which indicates the battery level.

-K- X.YY in which: K identifies the type of keyboard: K=0 5-key keyboard, K=1 17-key keyboard.
X.YY is the installed software version.

After this, “hi rES” is displayed (in case of non approved instrument) or “LEGAL” and the g gravity value (in case of approved instrument), then the programmed capacity and minimum division, and finally it executes a countdown (self-check).

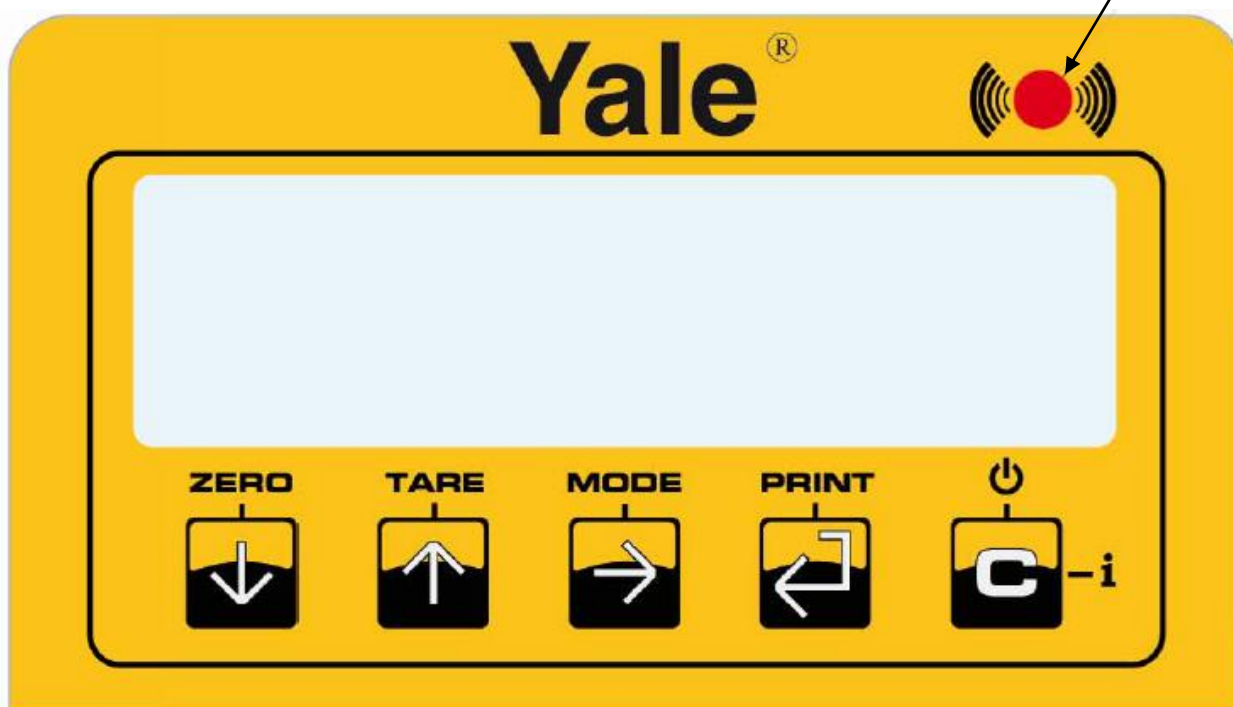
TO TURN OFF the instrument keep the **C** key pressed until the “- oFF –” message appears on the display; then release the key.

2.2.2 Front panel keys and indicators

The front panel of the indicator is designed for quick but simple weighing applications. It consists of a display to 6 digits 25mm high, a film waterproof keyboard with 5 keys. During the weighing, different symbols indicating the status of multifunction operation are also activated (see section "SYMBOLS ON THE LCD DISPLAY").

IR interface is a Sensor for the reception of the remote control signal.

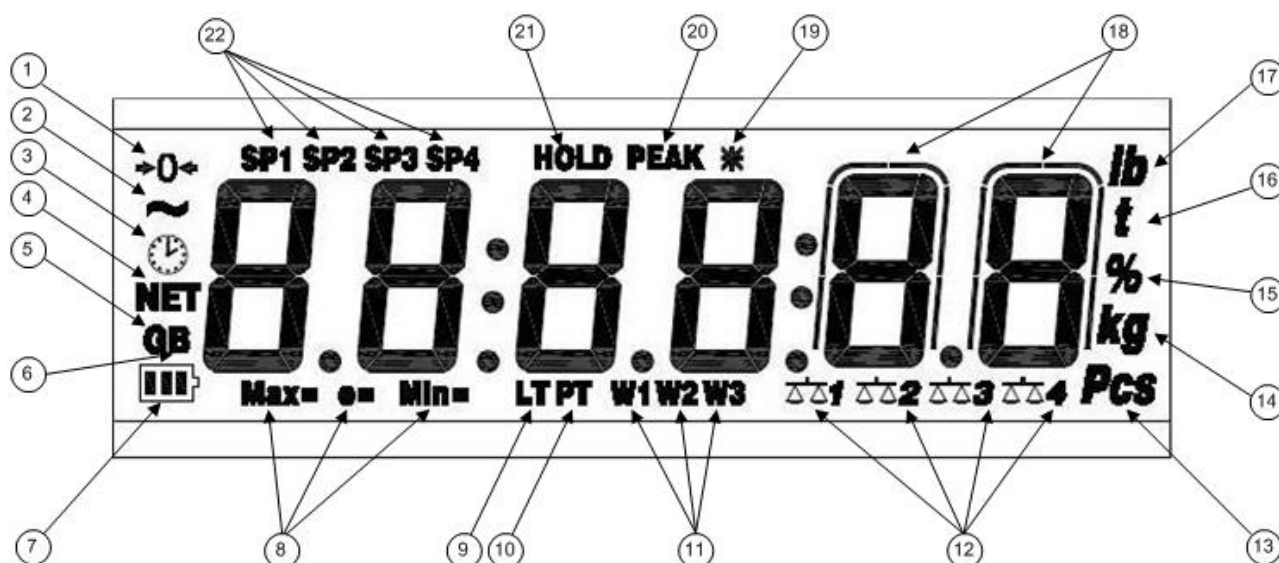
IR interface



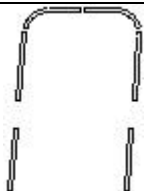
Key ZERO 	- Zeros the displayed gross weight, if it is within +/- 2% of the total capacity. - Cancels the negative tare value. - When entering numbers it decreases the digit to be modified. - If pressed for a long time, it allows to enter the MENU of the user (see paragraph "USER MENU").
Key TARE 	- If pressed for an instant it carries out the semiautomatic tare. - If pressed at length it allows entering the manual tare from keyboard. - Cancels the negative tare value. - In the numeric input phase it increases the digit to be modified.
Key MODE 	- It carries out a specific function of the operating mode set in the set-up environment. - In the numeric input phase it selects the digit to be modified, from left to right.
Key PRINT 	- It carries out a specific function of the operating mode set in the set-up environment. - In the numeric input phase, it confirms the entry made. - In the SET-UP, it allows to enter a step or to confirm a parameter within a step. - It transmits the data from the serial port dedicated to the printer.
Key C 	- It turns the instrument on and off. - In the numeric input phase, it quickly zeros the present value. - In the SET-UP, it allows to exit a step without confirming the change made. - Allows viewing the scale's metric information: capacity, division, minimum weigh for each configured range.

2.2.3 Symbols on the LCD display

The LCD display has symbols which show the indicator's functioning status; you will find the description for each symbol below.



NUMBER	SYMBOL	FUNCTION
(1)	→0←	The weight detected on the weighing system is near zero, within the interval of $-1/4 \div +1/4$ of the division.
(2)	~	The weight is unstable.
(3)		The time is being shown on the display, in the "HH:MM:SS" format.
(4)	NET	The displayed weight is a net weight.
(5)	G	The displayed value is a gross weight, if the Italian or English language is selected in the print configuration.
(6)	B	The displayed value is a gross weight, if the German, French or Spanish language is selected in the print configuration.
(7)		Indicates the battery charge level: see section "LOW BATTERY WARNING".
(8)	MAX= MIN= e=	When viewing the metric information, it identifies the indicated capacity range. When viewing the metric information, it identifies the indicated minimum weigh range. When viewing the metric information, it identifies the indicated division range.
(9)	LT	The locked tare is enabled.
(10)	PT	The manual tare is active.
(11)	W1 W2 W3	The instrument is in the first weighing range. The instrument is in the second weighing range. The instrument is in the third weighing range.
(12)		Indicates the number of the active scale

(13)	PCS	The number of pieces is being displayed.
(14)	kg	Indicates the unit of measure in use ("kg" for kilogram, "g" gram).
(15)	%	Indicates the percentage of the weight on the scale ("Sample Weight Percentile" functioning mode)
(16)	t	Indicates the unit of measure in use (tons).
(17)	LB	Indicates the unit of measure in use (pounds).
(18)		These are displayed around the digits with higher sensitivity, when viewing the weight x 10.
(19)	*	Indicates that a key has been pressed.
(20)	PEAK	The PEAK function is enabled.
(21)	HOLD	The HOLD function is enabled.
(22)	SP1	Indicates that the $\text{Weight} < \text{Target} - t.\text{Min}$: see section "+/- TOLERANCE CHECK (ChECK)".
	SP2	Indicates that the $\text{Target} - t.\text{Min} \leq \text{Weight} \leq \text{Target} + t.\text{MAX}$: see section "+/- TOLERANCE CHECK (ChECK)".
	SP3	Indicates that the $\text{Weight} > \text{Target} + t.\text{MAX}$: see section "+/- TOLERANCE CHECK (ChECK)".
	SP4	Indicates that the $\text{Weight} \geq \text{thresh}$: see section "+/- TOLERANCE CHECK (ChECK)".

2.3 BASIC FUNCTIONS

2.3.1 Functioning with remote control

"19-key" infrared remote control

The command system is "directive", therefore the receiving measurement device must be "in view"; the maximum functioning distance is 8 m. With this type of remote control, the functioning of the keys will be as described in the following table.

FUNCTION OF THE KEYS



REMOTE CONTROL KEY	KEY OR FUNCTION EMULATED
F1	It allows to select the desired function; see section "ADDITIONAL FUNCTIONS WITH THE 18-KEY AND 19-KEY REMOTE CONTROLS". If pressed at length it changes the display intensity.
C	C key or stand-by function if pressed at length.
NUMERIC KEYS	Entry of digits.
TARE / ▲	Tare key or increase of a digit while entering a value.
.	. or display of scale info.
ZERO / ▼	Zero key or decrease of a digit while entering a value.
MODE / →	Mode key or it scrolls the digits to the right while entering a value.
PRINT / ←	Print or enter key.
F2	Not managed.
F3	Not managed.

To enable this mode one has to select "ir 19" in the << ir.ConF >> step.

2.4 FUNCTIONING

- 1) Suspend the instrument from the crane it will be used on and press push-button "C" for a few seconds: all segments on the display will light for a few seconds as the scale conducts a lamp and other self-tests.
- 2) After the self-tests, if the display shows a non-zero value without a load on the scale, press the **"ZERO"** key.
- 3) If any accessories have been applied to the scale (connection rings, chains, hooks etc.) it is necessary to press the "TARE" key (or by using the remote control's TARE button).

NOTES:

- The "TARE" key can be used with any weight applied in the range of its capacity.
 - If slings are used to handle the load, make sure that the load is properly balanced and that the slings are positioned properly.
- 4) When the display indicates "0", the instrument is ready for use.
 - 5) Start lifting the load slowly.
 - 6) If the load is greater than the full-scale value (not maximum capacity), the display will show "-----", which means overload. Unload to avoid any need for recalibration.
 - 7) To switch off the instrument, keep the C key pressed until the "- oFF -" message appears on the display.



DANGER !!



If, during the weighing operations with the crane scale, one views the "-----" (Over Load) message, one should IMMEDIATELY stop the weighing operations and quickly place on the ground the load attached on the crane scale.

2.4.1 Quick reference

 TARE	Press → TARE Press 2 sec → MANUAL TARE (PT)	 MODE	Press → ENABLE SELECTED MODE
 PRINT ENTER	Press → CONFIRM Press → PRINT	 C-i	Press → CANCEL Press 2 sec → ON / OFF Press 3 sec → INFO: Max, Min, e

2.4.2 Functioning modes

STANDARD	 MODE	Press →	SWITCH Kg / Lb
NET / GROSS	 MODE	Press →	SWITCH NET / GROSS
SETPOINT	 PRINT ENTER	Press 2 sec →	TYPE VALUE  PRINT ENTER
IN / OUT	 MODE	Press →	IN WEIGH → Press → OUT WEIGH
ALIBI MEMORY	 MODE	Press →	TYPE REWRITING ID  PRINT ENTER → TYPE ID  PRINT ENTER
TOLERANCE CHECK	 MODE	Press →	TARGET  PRINT ENTER → TOL. -  PRINT ENTER → TOL. +  PRINT ENTER → MIN WEIGHT  PRINT ENTER
PERCENTAGE	 MODE	Press →	TYPE % VALUE  PRINT ENTER →  MODE Press → SWITCH % - WEIGHT  MODE Press 2 sec → SAMPLE
DISPLAY x10	 MODE	Press →	ENABLE / DISABLE x10
HOLD or PEAK	 MODE	Press →	ENABLE / DISABLE HOLD or PEAK
TOTALISER	 MODE  PRINT ENTER	Press →	SINGLE WEIGHING Press → TOTAL Press 2 sec → GRAND TOTAL
PIECE COUNTING	 MODE	Press →	TYPE PCS NR.  PRINT ENTER →  MODE Press → SWITCH PCS - WEIGHT  MODE Press 2 sec → SAMPLE

3 TECHNICAL INFORMATION

3.1 PACKAGING, TRANSPORT, HANDLING, STORAGE, AND INSTALLATION

3.1.1 Packaging

The instrument is delivered in a box for transport.

Package contents:

- 2 lifting shackles with nut and split pin.
- 4 AA batteries have been inserted into the battery box.
- infrared remote control.
- instruction manual and REGISTRATION DOCUMENT FOR MAINTENANCE AND WARRANTY.
- Certificate of calibration.
- CE Declaration of Conformity.

Before making the first user verification, make sure that the package contains all the items in the above list and that the material has not been damaged during the transport.

3.1.2 Transport, handling, storage

When transporting the crane weigher, it is required to use their case, which protects the instrument from any knocks or shocks during their transport. Transportation must be made taking into account of the fact that the appropriate case should not be compressed from any external objects on the side or from above.

It is important that the case and the crane weigher are stored in enclosed spaces that meet the environmental conditions mentioned above (see paragraph "ENVIRONMENTAL CONDITIONS").

The weight of the case varies according to the model:

MODEL	SIZES mm (l x w x h)	WEIGHT
TKE/TKI 1,5	410 x 260 x 240	9 kg
TKE/TKI 6,0	410 x 260 x 240	10 kg
TKE/TKI 9,5	410 x 260 x 240	11 kg

Sizes:

Length (l) x width (w) x height (h)



CAREFUL !!



Even if the weight is less than 25 kg, be careful when moving the case in order to avoid knocks or falls which could cause damages to people or to the instrument.

If necessary, carry out the handling procedure with the help of various people or with the appropriate aids.

3.1.3 Installation

Typically, the crane weigher is ready-to-use. Otherwise, or in case of any inspection, follow these steps in order to carry out the installation:

- Open the case containing the crane weigher.
- Check or install the "shackle" on top of the load cell.
- Check or install the "shackle" on the bottom of the load cell.
- Make sure that the nuts of the shackles are fully screwed and the pins are properly placed.
- Place carefully the system on the ground.
- Carefully check the suitability of the crane hook in which the crane scale will be installed.
- Connect the system to the safety hook of the crane, taking care that the "shackle" rests on the saddle of the crane hook and its lever is safely positioned.
- Once the system has been harnessed, walk away, and lift if a few inches from the floor.
- The crane scale is supplied with batteries already installed. Thus, pressing the C button on the front panel, the electronic crane scale can be switched on and used immediately.



CAREFUL !!



In case you need to replace the hook and/or shackle contact the Authorized Service Center.

3.2 MAINTENANCE AND CHECKS

The crane weigher and all lifting accessories must be regularly subjected to inspection and maintenance.

For the prevention of accidents or damages, it is necessary that the maintenance is done according to the manufacturer's instructions. Maintenance must be performed only by persons who have acquired the necessary technical expertise.

To ensure a safe operation, follow these instructions:

- carry out a continuous regular maintenance and cleaning.
- entrust the maintenance and repair operations only to trained and authorized personnel
- use only original spare parts.
- do not use the crane weigher where there is non-compliance with the safety checklist.
- any maintenance, repair or cleaning should be done away from danger areas and with the crane weigher turned off.

3.2.1 Daily monitoring

Each time the operator starts a new work cycle with the crane scale, one must:

- check all instrument parts;
- carry out a general visual inspection of the whole system;
- Check the integrity and efficiency of all parts of the weighing system like the safety lever of the hooks, the locking nuts screwed well with the pin, the shackles, etc..

3.2.2 Regular Maintenance

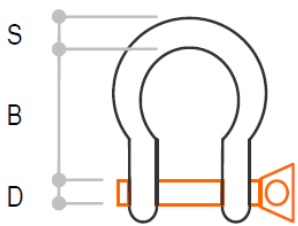
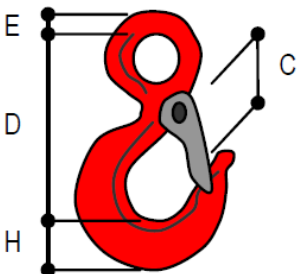
Maintenance should be carried out only by persons who have acquired the necessary technical expertise and are specialized and trained for this purpose.

Every 3 months	- Check all dimensions of the parts which make up the instrument; - Check the wear on the handle or the eyelet, by checking if there are any plastic deformations, mechanical damages(irregular), cracks, corrosion, damage to threaded portions and the twists; - Check the tightness of the splice plate on the hook, and the presence of defects, and ensure its proper functioning; - Make sure that the split pin and the shackle nuts are firm; - If other metrological and mechanical irregularities are detected, have the electronic crane scale repaired by qualified personnel An incorrect measurement of weight may be a sign of a mechanical problem with the crane weigher. If the scale weighs incorrectly, the crane weigher must be repaired by skilled personnel (Authorized Service Center). Do not for any reason carry out the repair by yourself. In case of non-compliance turn immediately off the crane scale. All repair operations and the parts used are classified and stored in the maintenance register.
Every 12 months	All of the elements that transmit the load should be checked by specialised personnel qualified in inspection and maintenance of cranes and bridge cranes.



It is of utmost importance that all the maintenance and repair operations, and the used components are recorded and filed in the appropriate product maintenance registry.

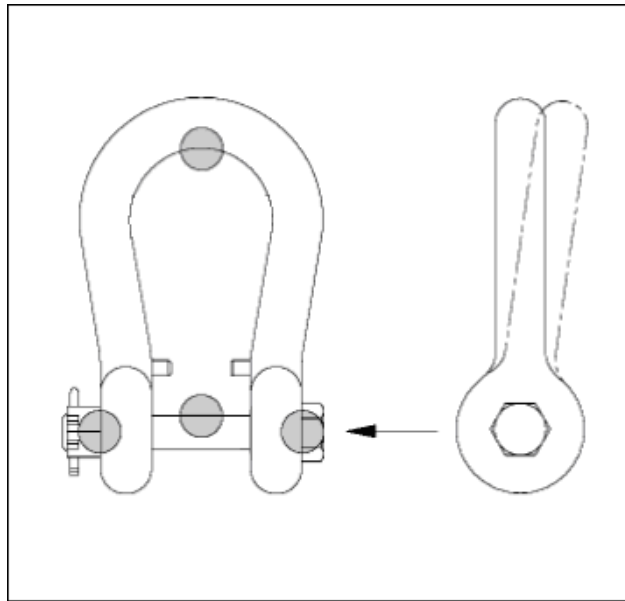
For further information on regular checks, see the following table:

COMPONENT		PART	CONTROL	LIMIT
Shackle		Locking bolts	• Loosening	No slack allowed
		Pin	• Deformation	Dmax – 5%
		Shackle surface	• Wear • Deformation	No sign or deformation allowed
		Cotter pin	• Positioning	Mandatory
		Shape of the shackle	• Elongation	Bmax +5%
		Section	• Diameter	Smax -5%
Hook		Surfaces of hook and eye	• Mechanical damage	No mechanical damage allowed
		Hook and eye	• Wear and tear • Corrosion	Dmax +5% Emax -10% Hmax -10%
		eyelet	• Eyelet orientation	It can not be twist
		Opening the hook	• Deformation	Cmax +10%
		Hook	• Twist	Torsion > 10°
		Slip on safety	• Damage	No damage allowed
Apparatus		Locking screws	• Loosening	

Frequency of tests			
Control	Daily	Weekly	Quarterly
Verify the presence of all components of the system	●		
General visual inspection of the entire system	●		
Control safety lever hook	●		
Check cotter pin shackle	●		
Cleaning and lubrication		●	
Marking the presence of the instrument		●	
Control of all the dimensions of the parts that make up the system			■
Checking the wear of hooks, shackles and bells			■

● User ■ Specialized personnel

Form and structure of the shackle:



The shackles should be examined regularly by a qualified person. The time interval from one check to another depends on how much the instrument is used, but it is recommended to not exceed six months.

Therefore, one must:

- always inspect the shackle before use;
- carry out regular visual inspections to look for nicks, cracks, wear or damaged areas, damaged threads on the pivot and body; if it is necessary, carry out a magnetic test or non-destructive testing;
- keep a file in regards to the accessory sheet and keep track of the checks;
- the shackles which do not fully or partially satisfy the requirements, must be discarded.

3.2.3 Maintenance registry

In order to cope with problems like the wear of the mechanic and electronic components, and the grip load devices, it is necessary that one carries out a regular and systematic maintenance.

The maintenance and respective time intervals must take place according to the indications of the manufacturer shown in the instructions manual of the instrument.

The maintenance interventions must be made only by specialised and qualified personnel.

The maintenance person must have attended training courses and must know the safety norms in the use of crane weigher and concretely apply them.

In this booklet the user must document in chronological order all the maintenance interventions carried out on the crane weigher (inspection/control, revision, repair), as well as any fact or particular event which might have influenced safety matters.

Upon receipt of the crane weigher, or at least before the commissioning of the instrument, record all dimensions of the hooks and shackles in the service manual. All subsequent dimensional checks specified in the plan check and maintenance, will be compared with the first measurements and the tolerance limits given in the above table, refer to the actual size detected in the first inspection.

In the following pages of this booklet there is a “maintenance registry” in which all ordinary and extraordinary maintenance interventions on your instrument, should be reported.

All information is very important and can invalidate the validity of the warranty in the case that it's not reported in detail and accurately. It is also advisable to make sure that:

- the internal responsible person carries out the quarterly verification and regularly records it on this booklet;
- the authorised personnel stamps the appropriate box at the end of each annual maintenance intervention.

Original Size of the crane, Serial number: _____ Capacity: _____															
		Upper cricket				Lower cricket				Hook					
B [mm]	D [mm]	S [mm]	Usury	Nut and cotter pin	B [mm]	D [mm]	S [mm]	Usury	Nut and cotter pin	C [mm]	D [mm]	E [mm]	H [mm]	Usury	Safety lever
Dimensions before put into service															
Data		Controller													

	Upper cricket						Lower cricket						Hook						Data	Controller
	B [mm]	D [mm]	S [mm]	Usury	Nut and cotter pin		B [mm]	D [mm]	S [mm]	Usury	Nut and cotter pin		C [mm]	D [mm]	E [mm]	H [mm]	Usury	Safety lever		
Maximum permissible deviation	5%	5%	5%	0	Set strong		5%	5%	5%	0	Set strong		10%	5%	10%	10%	0	Presence		
Check before put into service																				
3 months																				
6 months																				
9 months																				
12 months																				
15 months																				
18 months																				
21 months																				
24 months																				
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36 months																				
39 months																				
42 months																				
45 months																				
48 months																				
51 months																				
54 months																				
57 months																				
60 months																				

3.2.4 Clean

If the crane weigher is often used in different places, especially in places with the presence of dust and moisture, it is necessary to have the instrument regularly cleaned.

Clean the keyboard of the crane scale with a soft damp cloth with a detergent or a mild detergent solution.



CAUTION !!



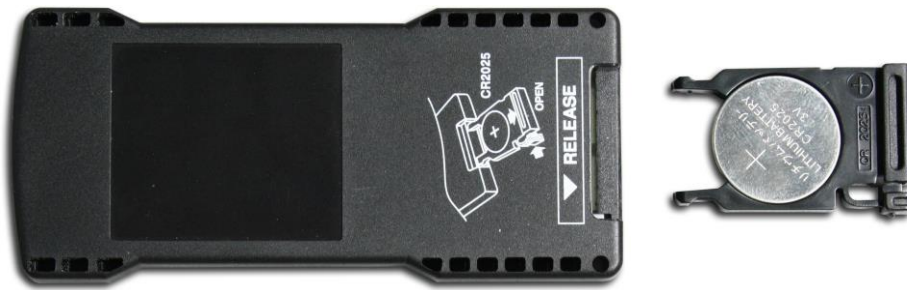
Do not use any type of solvent or industrial chemical product while cleaning the instrument and all the system parts.

3.2.5 Replacing the remote control batteries

As mentioned above, the crane weigher is supplied with a remote control that duplicates the functions of the keyboard.

When using the remote control, the battery may die and must be replaced.

To replace the batteries in the remote control, carry out the following steps:



- take out the battery box placed on the back of the remote control;
- replace the old battery with a new one and make sure that it's correctly inserted;
- reinsert the box with the new battery in the remote control.

3.2.6 Crane weigher batteries: instructions and replacement

As mentioned above, the power supply of the crane weigher is provided by 4 AA type batteries, to be inserted inside battery box.

In order to avoid problems with the batteries, it is recommended to take into account the following instructions:

- do not mix together different types and/or old and new batteries.
- if the crane weigher is not used for a long time, remove the batteries from the battery box in order not to cause damage to both the batteries and the electronic crane scale.
- dispose of the batteries in a recycling container according to local regulations.



CAREFUL !!



Do not ever throw away the batteries in the fire, nor put them near to heat sources: these may cause explosions and personal injuries.

The crane weighers displays the message "Low.bat " when the batteries are about to complete their life cycle. In this case it is necessary to replace the batteries.



To replace the battery, one must:

- remove the battery box located on the back of the crane weighers;
- replace flat batteries with 4 new batteries making sure of its correct insertion into the box;
- re-insert the battery box in the container supplied on the back of the crane scale.

3.3 DECOMMISSIONING AND DISPOSAL

Each consumer should help protect the environment by reducing pollution risks and adopting a responsible attitude, according to the recycling norms in force in the country where the instrument is used.

The symbol of the crossed garbage on the product indicates that, at the end of its useful life, the product must be given to appropriate centres for collection or returned to the distributor when purchasing a new equivalent product.

A proper collection for recycling the product will prevent any negative effects on the environment and health and encourage the recycling of materials.

Therefore, before disposing the product, it is necessary to separate the components of the instrument in each recycling category and place them in the appropriate collection centres.



The unlawful disposal of the product by the user causes the application of the administrative sanctions foreseen by the law.

4 WARRANTY

The two years warranty period begins on the day the instrument is delivered. It includes spare parts and labour repair at no charge if the instrument is returned prepaid to the dealer's place of business. Warranty covers all defects not attributable to the Customer (such as improper use) and not caused during transport.

If on site service is requested (or necessary), for any reason, where the instrument is used, the Customer will pay for all of the service technician's costs: travel time and expenses plus room and board (if any).

the Customer pays for the transport costs (both ways), if the instrument is shipped to dealer or manufacturer for repair.

The warranty is voided in the event that the instrument is returned or if there are damages caused by: inobservance of indications in the manual, interventions by non authorised personnel, and/or non original spare parts, user incapacity and/or improper use, incorrect maintenance, loss or impossibility of presenting the maintenance booklet.

This warranty does not provide for any compensation for losses or damages incurred by the Customer due to complete or partial failure of instruments, even during the warranty period.